



HSEP:12-F03

SAFETYWORKCLEARANCE

Permitno.

Project:

EmergencyContactNos:

BHELSub-contractor:

BURNING/WELDING/HOTWORK PERMIT

Areaof work: _____ Date: _____ Time: _____

Name ofSub-

ContractorSiteEngineer(PermitRequestingAuthority): _____ Sign: _____ Name

ofWorkPerformingContractor: _____

Name ofPackage Incharge: _____

Sign: _____ Date: _____ Description ofWork: _____

DurationofWorkExecution*:FromTime: _____ Date: _____ toTime: _____ Date: _____

The abovesigningperson(s)will beresponsibletoensurethattheabovedescribedworkwill bedoneunderallthesafetyprecautionsmentionedon thepermit to work.

Thefollowingprecautionsareto be taken:

No.	Item	Yes	Notrequired/Remarks
1.	Weldingareaensuredsafeandfreefromallhazards (explosivesetc.)withbarricadingandsafeinlet /exit		
2.	Properventilationand/orlightingprovided(incaseof darkhours).		
3.	Weldingplatformensuredsafeandstrong.Not built of bamboosimilar material		
4.	Inciseofwelding in enclosed /confinedspaces, theintegrity of thestructureandsupportsareensured,GasTestingdone		
5.	Gashoses,Weldingmachineinput/output cables,weldingholderandweldreturnclamp(Holder)areingoodcondition,routedandinsulatedasrequired		
6.	EmergencySTOPbuttonsare inworkingcondition.Welder/Helperknowshowto operateit.		
7.	Weldingmachineinput/output cables, weldingholderandweldreturnclamp(Holder)areinsulatedandingoodcondition.		
8.	Welder& Fittertrainedtoconnect ground/workreturnclamps(Holder) to workplaceprior toenergizationofweldingmachine.		
9.	Gas cylinders arestackedvertically andnotbelowthewelding /cuttingarea.Regulatorkey isavailable withcylinder.Gas cylinders coveredwithshields to prevent fallingsplinters.		
10.	Pressuregauges/Flashback arrestor(atbothends)providedand inworkingcondition.		
11.	Personal ProtectiveequipmentMinimumapplicable: safetyhelmet, safety goggles,weldinghelmet, safety shoes,leathergloves, longsleeveandnosemask-provided		
12.	Inciseofpits,waterremovedfromthepit andwood/rubberinsulationprovided.		
13.	Safetysignboards / cautionsare inplace.		
14.	AdequateandSuitablenos. of firefightingextinguisherprovided.		
15.	Nearby combustiblenmaterial removed.Housekeepingdone.		
16.	Allworkersexplainedabout thehazards		
17.	First aidin attendance.		
18.	Other		

Name ofSub-ContractorSafetyOfficer: _____ Sign: _____ Date: _____ Time: _____

ReviewedandapprovedbyBHEL Site Engineer (PermitIssuingAuthority):

Name: _____ Sign: _____ Date: _____ Time: _____ Name of BHEL

Safety Representative: _____ Sign: _____

Iunderstandtheprecautiontobetakenasdescribedaboveandasperprojectrequirementandherebyconfirmthatworkwillbeexecutedunder my supervision by followingallprecautionandSafetyRules.

Name of WorkPerformingAuthority: _____ Sign: _____ Date: _____ Time: _____

Permit Cancellation/ Closure:

Iherebydeclarethattheworkiscancelled/complete,allworkersundermycontrolhavebeenwithdrawnandthesiterestoredtosafetidyconditio n.

Name of Workperforming Authority: _____ Sign: _____ Date: _____ Time: _____ Name
of SC Site Engr. (Permit Requesting Authority): _____ Sign: _____ Date: _____ Time: _____
Name of BHEL Site Engr. (Permit Issuing Authority): _____ Sign: _____ Date: _____ Time: _____
(*Permit valid subject to daily renewal as per overleaf instructions)

Original at BHEL site	Second Copy - BHEL SAFETY	Third Copy: BHEL Sub-Contractor
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PERMIT RENEWAL

Sl.No.	Extension Period		Signature of Contractor Site Engineer	Signature of Contractor / BHEL Safety Officer
	Date From.....	(Time-Hrs) From.....		
	To.....	To.....		
1.				
2.				
3.				
4.				
5.				
6.				

TO BE SIGNED JOINTLY BY THE CONTRACTOR HSE & EXECUTION AFTER THE WORK IS OVER

Permit is here by returned / closed after completing the job.

Site Engineer, Contractor	Site HSE Engineer, EPC Contractor
Certified that the subject work has been completed/stopped and the area is cleaned.	Certified that the subject work has been completed/stopped and the area is cleaned.
Signature (With Dt. & Time):	Signature (With Dt. & Time):
Name:	Name:

General Instructions:

1. Permittee to observe precautions as mentioned on pre-page, mentioned by concerned discipline coordinator.
 2. Barricading with tape/hard barricading should be done on all sides of the job as per requirement.
 3. Approved Welding procedures shall be followed.
 4. Permit must be available at the site all the time during work with permit receiver.
 5. This Permit is valid for 7 days or as indicated. Every day permit shall be renewed before start of the shift by EPC contractor both HSE and Site Engineer.
 6. Work location to be constantly supervised by Contractor and BHEL HSE and Execution, to ensure precautions as per this Permit and other HSE requirements
- Original-Permittee, Duplicate-Site Engineer, Contractor, Triplicate-HSE Dept., EPC Contractor